

**Toll Free:** 1-800-888-1352

**Fax:** 1-541-855-1165



# MODEL CE510 XHD **SCRAP CHOPPER**

CE

**Dependable Scrap Chopper for Processing High Volumes of Scrap Metals**

**The Model CE510 XHD has been the scrap chopper of choice for high-volume conversion of scrap metals for decades.**

This scrap chopper unit provides a robust cutting capacity that allows it to process tough scrap materials quickly and reliably, shift-after-shift. The Model CE510 XHD scrap chopper can be customized for inline automated production applications and also has a variety of customizable options to meet specific scrap processing needs. The Model CE510 XHD is designed to fit on a Sweed stand that will accommodate a Sweed EZ Dump Hopper or Gaylord container. **Custom stands and additional safety upgrades are also available.**

## **Material Reference**

The recommended model of scrap chopper is determined by scrap size, scrap volume, and requested custom features. The following are materials commonly processed through the CE510 XHD. Please consult a Sweed representative to determine the appropriate scrap chopper for your application.

- » Up to 38 x 1.2 (mm) domestic steel banding with clip
- » Up to 38 x 1.2 (mm) band saw blades
- » Various mild steel, aluminum, brass and copper bars
- » Slitter trim
- » Tubing
- » Extrusions



## **CONSTRUCTION FEATURES**

- » CE compliant
- » V4 knives to handle tough scrap metals
- » Easy to reach "Feedworks Release" hand lever
- » Infeed restrictor plate for safety
- » Both feedrolls are driven to improve feeding efficiency
- » Knives have 4 usable edges and can be rotated (3 additional times) for extended life
- » Hinged front guard allows for easy routine maintenance
- » Made and supported in the USA
- » One year warranty

## **SWEED**

653 2nd Ave, PO Box 228  
Gold Hill, Oregon, 97525

Toll Free: 1-800-888-1352  
Fax: 541-855-1165

*Learn more about Sweed Solutions at*  
**[www.sweed.com](http://www.sweed.com)**

**Toll Free:** 1-800-888-1352

**Fax:** 1-541-855-1165



# MODEL CE510 XHD

## PRODUCT SPECIFICATIONS

### PERFORMANCE DATA

<b>Electric Motor</b>	1.12 kW
<b>Electrical Options</b>	» 3-Phase 380-415/Volt – 50Hz » Additional non-standard voltages available
<b>Infeed Speed</b>	27 meters per minute
<b>Cut Length</b>	+/- 89 mm
<b>Infeed Opening</b>	57 x 19 (mm)
<b>Number of Stationary Knives</b>	1
<b>Number of Rotating Knives</b>	1, 2, 3, or 4
<b>Overall Dimensions</b>	58 x 73.5 x 73.5 (cm)
<b>Machine Weight</b>	+/- 256 kg
<b>Shipping Weight</b>	+/- 295 kg

*The Model CE510 XHD does NOT come standard with a power supply cord. Sweed can quote a power supply cord to meet your electrical specifications. Non-standard voltages are subject to an additional charge.*



#### **SWEED**

653 2nd Ave, PO Box 228  
Gold Hill, Oregon, 97525

Toll Free: 1-800-888-1352  
Fax: 541-855-1165

Learn more about Sweed Solutions at  
[www.sweed.com](http://www.sweed.com)